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This manual is designed to assist in the repairing of the Singer 700 Series machine. It is applicable to the following machine models: 750, 758, 756, 770, 778, 755, 771 and 775. Others models that are similar in respect to the tension, hook timing and top end adjustments are: 776, 774, 724, 714, 717, 719 These models differ in the bobbin case style used and adjustment procedures.

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Hi Joe, I realize this won't help you with your current problem, but I'll throw this out there since it seems you repair, or are starting to repair, a pretty wide variety of machines. You may want to look into taking Ray White's sewing machine repair class if one is offered near you:

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Warranty center | Singer.com

Page 1 SERVICE MANUAL SINGER SEWING MACHINES Classes 66, 99, and 185... Page 2 Disassembling Numbered Thread Tension Assembly Turn the thumb nut (B, Fig. 1a) to the left until the numeral "0" on the numbered dial stops opposite the center line between the plus and minus signs. Press in the dial to disengage the pin (C) in the thumb nut from the dial, and remove the thumb nut and dial, stop washer (E), tension spring (F), indicator (G), the two tension discs (L), and the thread take-up ...

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Well-written service manuals (Singer's are a good example) usually don't require any previous knowledge of the machine and explain it in such a way that anyone could learn it as they go along. Failing a Service Manual, the next stage down is an Adjuster's (and User's) Manual, which contains enough information to help keep a machine "timed", at least, and set the correct needle the right way round etc.

Books on Sewing Machine Repair & Maintenance - ISMACS Booklist

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Support | Singer.com

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Sewing Machine Repairs | Buffalo, NY | Marie's Sewing Center

These manuals are very important to have on hand when something goes wrong. They have a lot of information that will help you troubleshoot your Singer sewing machine. These manuals are so important we decided to give you another website where you can retrieve one if you have lost yours or it was inadvertently destroyed.

Troubleshooting Singer Sewing Machine (Fix & Repair Guide)

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